

3

Date: Thursday, 12/20/2007 3:17:26 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET LH		
Job Number	: 36467A01					
Estimate Number	: 10146					
P.O. Number	: N/A		Part Number	: D20131		
This Issue	: 12/20/2007	S.O. No. : N/A	Drawing Number	: D2013 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 28218A01		Material	: N/A		
Written By			Due Date	: 1/15/2008 Qty: 4 Um: Each		
Checked & Approved By						
Comment	: Est Rev:A New Issue 05-11-01 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W
Comment: Qty.: 2.0447 f(s)/Unit Total : 8.1787 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: 11105988x3 / M106015x1		
		 FF 08-01-10 10-01-08
2.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE		
	1-Punch as per template D2013-T1and Dwg D2013 2-Flatten ends of D2013-1 tube as per Dwg D2013 using DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201lidentify as D2013-1. 4-Deburr as required	
		FF 08-01-10 10-01-08 FF 08-01-14 14-01-08 FF 08-01-15 10-01-14 FF 08-01-08

3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		

4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 241A		
		8/1/15 SQ YX

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 09/01/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MIRROR BRACKET LH

Job Number: 36467A01

Part Number: D20131

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(H)

Comment: FINAL INSPECTION/W/O RELEASE

12/28/01/16

Job Completion



12/28/01/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

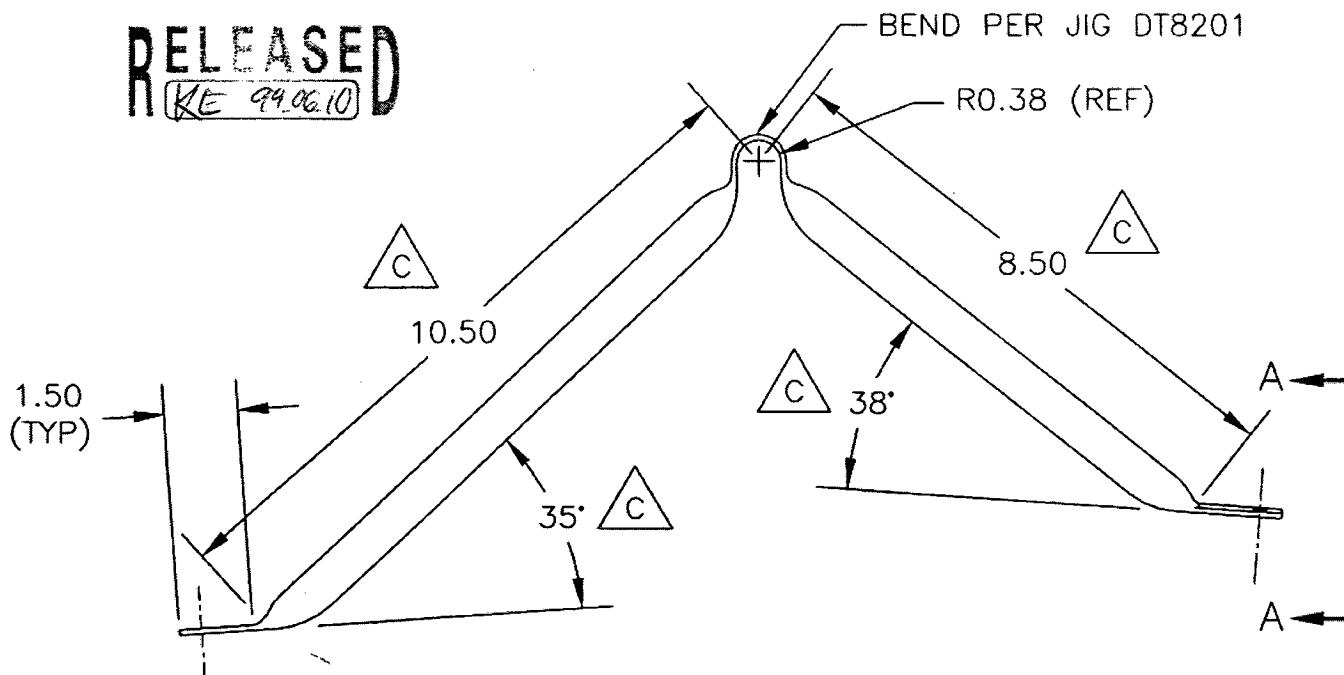
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
-								

NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)

DRILL $\phi 0.257$ (TYP)

0.400 (TYP)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

VIEW
SUBJECT TO AMENDMENT
NO. 36461A01
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
RETURN TO
ENGINEERING
SHOP COPY

DESIGN JB.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED KE	APPROVED JL	DRAWING NO. D2013	REV. C	SCALE NTS
DATE 99.06.07		TITLE MIRROR BRACKET	SHEET 1 OF 3	
A		NEW ISSUE		
B		94.06.15 REDRAWN		
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS		

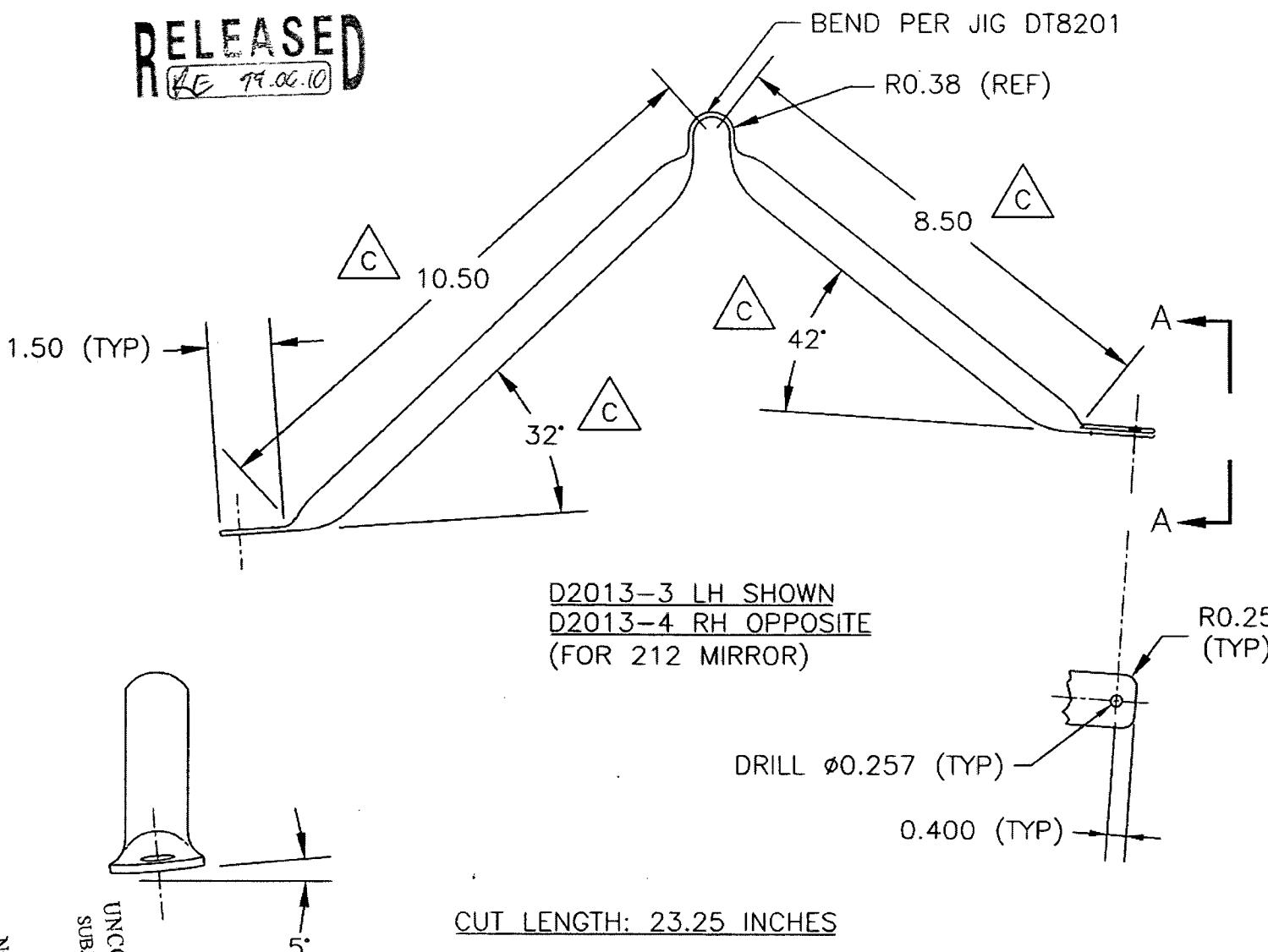
RELEASED

KE 99.06.10

DART



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED <i>[Signature]</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE NTS



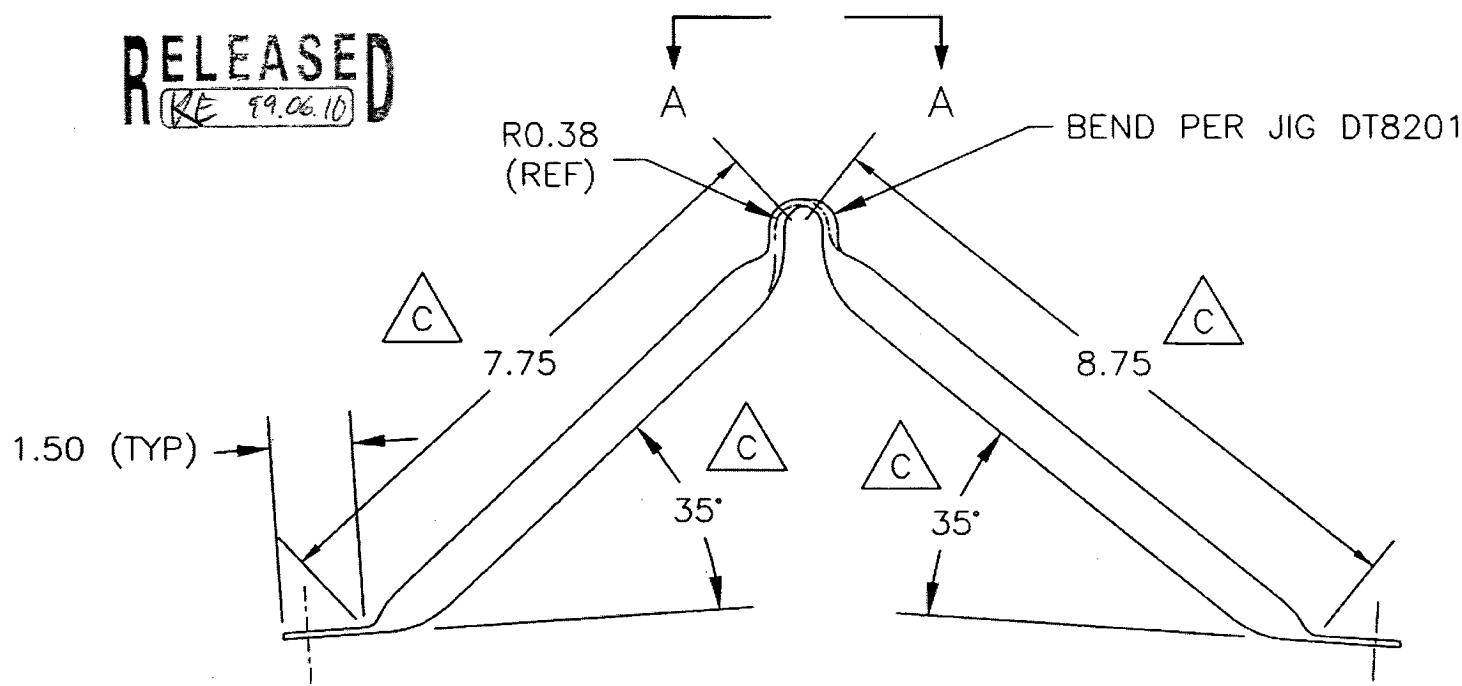
SHOP COPY
EX-1
TURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 3607A01

RELEASED
RE 99.06.10

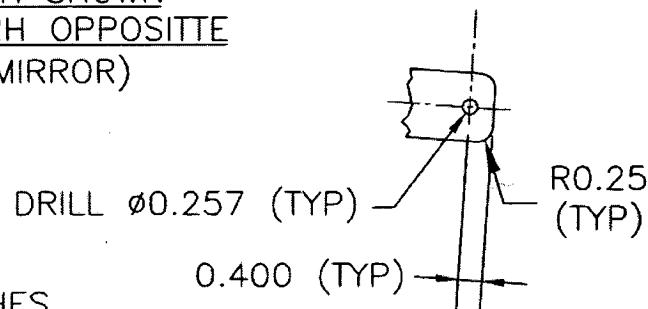
DART



DESIGN JB	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>RE</i>	APPROVED <i>JW</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE NTS



D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

3NT 0.038
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WITHOUT NOTICE
WORK ORDER
NO. 36467901